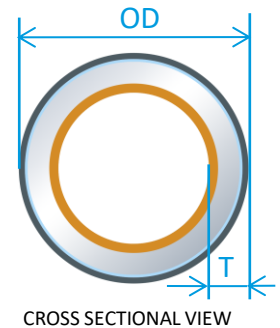
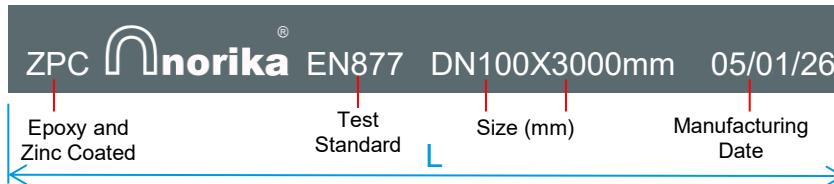
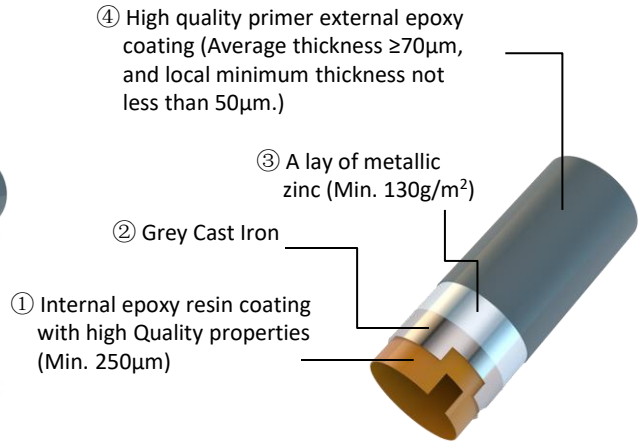


ZPC - EPOXY AND ZINC COATED CAST IRON HUBLESS PIPE



COMPLY WITH BS EN877: 2021
BS EN 598: 2007



EPOXY COATING CHARACTERISTIC

Pipes:

- The inner wall of the tube: two-component epoxy resins consists of a resin and a hardener component.
Color Number: #A46815
- The outer wall of the tube: The senior grey iron alkyd enamel coating.
Color Number: #4D5B62

Note:

- Availability upon request.
- The tolerance for weight is $\pm 10\%$

COMPONENT PARTS

| ITEM | LAYERS | THICKNESS |
|------|------------------------|---|
| 1 | Internal Coating | Min. 250µm |
| 2 | Cast Iron | EN1561 |
| 3 | A Lay Of Metallic Zinc | 130g/m ² |
| 4 | External Coating | Average thickness $\geq 70\mu\text{m}$, local minimum thickness not less than 50µm |

DIMENSIONS

| SKU | DN (mm) | OD MAX (mm) | OD MIN (mm) | T- NOMINAL (mm) | T- MIN (mm) | L [mm] | WEIGHT (kg) |
|------------|---------|-------------|-------------|-----------------|-------------|--------|-------------|
| PIPHUBZ050 | 50 | 60.0 | 57.0 | 3.5 | 3.0 | 3000 | 13.0 |
| PIPHUBZ080 | 75 | 85.0 | 82.0 | 3.5 | 3.0 | 3000 | 18.9 |
| PIPHUBZ100 | 100 | 112.0 | 109.0 | 3.5 | 3.0 | 3000 | 25.2 |
| PIPHUBZ125 | 125* | 137.0 | 133.0 | 4.0 | 3.5 | 3000 | 35.4 |
| PIPHUBZ150 | 150 | 162.0 | 158.0 | 4.0 | 3.5 | 3000 | 42.2 |
| PIPHUBZ200 | 200 | 212.0 | 208.0 | 5.0 | 4.0 | 3000 | 69.3 |
| PIPHUBZ250 | 250* | 276.5 | 271.5 | 5.5 | 4.5 | 3000 | 99.8 |
| PIPHUBZ300 | 300* | 328.5 | 323.5 | 6.0 | 5.0 | 3000 | 129.7 |